



## A new coral structure TiO<sub>2</sub>/Ti film electrode applied to photoelectrocatalytic degradation of Reactive Brilliant Red

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### ABSTRACT

A novel structure TiO<sub>2</sub>/Ti film was prepared on a titanium matrix using anodic oxidation technique and applied to degrade Reactive Brilliant Red (RBR) dye in simulative textile effluents. The film was characterized by Field-Emission Scanning Electron Microscope (FE-SEM), Laser Micro-Raman Spectrometer (LMRS), UV–vis spectrophotometer (UVS) and Photoelectrocatalytic (PEC) experiment. The results show that the surface morphology of the film is coral structure, and the crystal structure of the film is anatase. The absorbency of the coral structure TiO<sub>2</sub>/Ti film is 87–93% in the UV light region, and 77–87% in the visible light region. PEC experiment indicates that the photocurrent density of the coral structure TiO<sub>2</sub>/Ti film electrode achieves 160 μA/cm<sup>2</sup>. The color and Chemical Oxygen Demand (COD) removal efficiencies of RBR achieve 73% and 60% in 1 h, respectively. These are 16% and 58% higher than those of nanotube TiO<sub>2</sub>/Ti film electrode. These were attributed to that these electrodes with different surface morphologies exhibit distinct surface areas and light absorption rate.

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### 1. Introduction

Reactive dyes are widely used in textile industries owing to their wide variety of color shades, high wet fastness profile, ease of application and brilliant colors [1]. In textile industry, it was estimated that about 10–15% of dyes were lost during the dyeing process and released as effluents [2]. These effluents are highly colored and can heavily contaminate water source if they are discharged into natural and domestic water systems including rivers, lakes and public sewage without any treatment. More and more concerns are focused on the toxicity and potential toxicity of dye and their precursors. Many techniques are developed to treat the colored water such as physical adsorption [3], H<sub>2</sub>O<sub>2</sub>-based oxidation [4], catalytic ozonation [5], photocatalysis [6,7], ultrasonic irradiation [8], and electrochemical oxidation [9]. In these techniques, TiO<sub>2</sub> photocatalysis is one of the most promising techniques due to its high photocatalytic activity, stable, low-cost, non-toxic and wide band gap energy.

Since Fujishima and Honda [10] published a paper about TiO<sub>2</sub> electrode splitting water into hydrogen and oxygen under UV lamps in 1972, the TiO<sub>2</sub> photochemical catalysis behaviors have been a subject of extensive research interest. For TiO<sub>2</sub> photocatalyst, the electrons in the semiconductor are excited from the valence band into the conduction band under UV irradiation, resulting in

generating the electron–hole pairs. The positive holes are powerful oxidants to degrade the organic compounds [11]. TiO<sub>2</sub> nano-powders due to their high-activity have been used to wastewater degradation. The disadvantages of this kind of materials are that the recombination of hole and electron can be occurred easily, which will reduce the efficiency of catalyst. Moreover, recycle of TiO<sub>2</sub> nano-powders from water is very difficult when they are applied on the sewage treatment in suspension. Simultaneous, the water will be contaminated by the TiO<sub>2</sub> nano-powders if they are not completely separated from water.

To solve these problems, many immovable TiO<sub>2</sub> photocatalyst techniques had been successfully fabricated on some carriers, such as glass, ceramics, zeolite [12–14]. The results from these reports showed that these immovable methods would reduce photocatalyst surface areas and photocatalytic activity. Many efforts have been made to improve the photocatalytic capability of TiO<sub>2</sub> film by using various techniques including noble metal deposition [15,16], cation doping [17], nonmetal doping [18], and coupled semiconductor oxide [19]. Some researchers tried to enlarge the surface areas of TiO<sub>2</sub> film electrode by changing its structures [20–23] such as microporous (volcano-like) [24], nanoporous TiO<sub>2</sub> thin-film [25] and nanotube [26]. These results show that the surface morphology of the TiO<sub>2</sub> film imposes significant influences on its catalytic effect due to the different surface areas and the corresponding photoabsorbency of these different morphologies.

Besides, Ward and Bard [27] reported that the catalytic effect of TiO<sub>2</sub> film could be improved by applying a potential bias to drive the photo-generated electrons via an external circuit and prevented the

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rapid recombination of electrons and holes, which is the principle of photoelectrocatalytic (PEC) oxidation where the conductance of the carriers is needed.

Presently, much work had been done to improve photocatalytic activity via increasing photoabsorbencies and photo-conversion efficiency. Nevertheless, the activity of TiO<sub>2</sub> film is still to be enhanced to satisfy the demand of its application on wastewater treatment.

A light trapping structure will increase the rate of absorption, subsequently may improve the photocatalytic efficiency. In this work, to investigate the effect of materials with light trapping structure on the photo-conversion and photoabsorbencies, a kind of coral structure TiO<sub>2</sub>/Ti film was prepared on the surface of titanium matrix by anodic oxidation technique [28]. Field-Emission Scanning Electron Microscope (FE-SEM) and PEC were used to investigate its structure and photocatalytic characteristics, respectively.

## 2. Experimental

### 2.1. Preparation of TiO<sub>2</sub> film electrodes

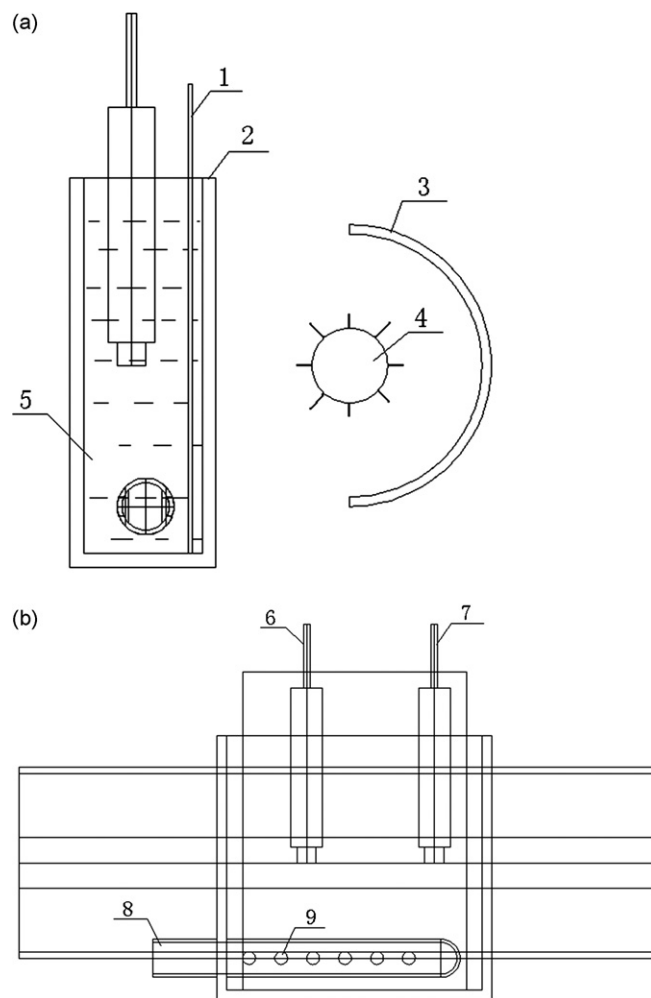
Titanium sheets (99.6% purity, 80 mm × 80 mm × 1.5 mm) were purchased from Shanghai Hongtai Metal Production Co. Ltd. (Shanghai, China) and employed as the substrates for TiO<sub>2</sub> film coatings. All chemicals (Shanghai Chemical Reagent Co., Ltd., Shanghai, China) were of reagent grade or better quality. All solutions were prepared using doubly distilled water. After polished with 1000 grit sandpaper, the titanium sheets samples were immersed into mixed solution which contains 50 g/L NaOH, 30 g/L Na<sub>3</sub>PO<sub>4</sub>, and 30 g/L Na<sub>2</sub>CO<sub>3</sub> under ultrasonic vibrated for 3 min at 80 °C to degrease, and then immersed into 200 g/L HNO<sub>3</sub>, 4 g/L HF mixed solution under ultrasonic vibrated for 3 min at 20 °C to remove oxide layer. Anodic oxidation was carried out in the 1000 mL beaker at 20 °C for 30 min, with the sample being the anode, and a graphite plate (80 mm × 80 mm × 1.5 mm) being the cathode, and 0.5 wt.% HF acid being the electrolyte. The adopted voltage was 20 V and the current density was 0.16 A/dm<sup>2</sup>. The sample was cleaned by distilled water after anodic oxidation, and then calcined in a high temperature sintering furnace at 500 °C for 1 h. To compare with this sample, a nanotube and flat TiO<sub>2</sub> film electrodes were also prepared by anodic oxidation method and sol-gel method on the Ti sheets, respectively. The process parameters used in this work are the same as those in the literatures [26,29]. Finally, these electrodes were also calcined in a high temperature sintering furnace at 500 °C for 1 h.

### 2.2. Characterization of the TiO<sub>2</sub> film electrodes

The surface morphology of these TiO<sub>2</sub> film electrodes was characterized by FE-SEM (FEI SIRION 200 SEM; FEI Corporation; USA). The crystal structure of these TiO<sub>2</sub> film electrodes was confirmed by Raman spectra analysis using a Laser Micro-Raman Spectrometer (LMRS; λ = 514 nm; InVia&Reflex, Renishaw Corporation, Britain). The absorbency of these TiO<sub>2</sub> film electrodes was tested by UV-vis-near-infrared spectrophotometer (UVS; Cary 500; Varian, Inc.; USA) with an integral ball (110 mm). The technical parameters of test were: the wavelength range: 200–800 nm; the wavelength accuracy: UV-vis: ±0.1 nm; wavelength reproducibility: UV-vis: <0.025 nm; resolution: UV-vis: <0.05 nm (λ: D2 656.1 nm). The BET-specific surface areas of these films were tested by surface area and porosimetry analyzer (ASAP 2010 M+C; Micromeritics Inc., USA).

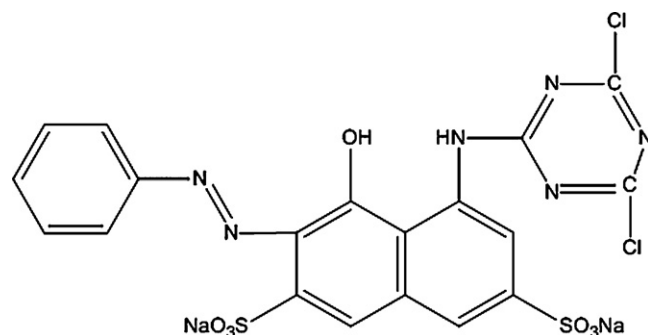
### 2.3. Photocurrent measurement and degradation experiments

The sketch diagram of experimental device for PEC oxidative degradation reaction was shown in Fig. 1. The size of quartz container was 880 mm in length, 880 mm in highness and 30 mm in



**Fig. 1.** (a) Schematic diagram of the side view of the TiO<sub>2</sub>/Ti film PEC reactor: (1) TiO<sub>2</sub>/Ti electrode; (2) quartz container; (3) aluminum foil; (4) UV lamp; (5) sample solution. (b) The front view of the TiO<sub>2</sub>/Ti PEC reactor: (6) reference electrode; (7) counter electrode; (8) tube; (9) blowhole.

width. An aquarium air-pump was connected to the tube to provide oxygen and stir the solution. Saturated calomel electrode (SCE) and platinum foil electrode were served as reference electrode and counter electrode, respectively. An 8 W UV lamp (maximum UV irradiation peak at 253.7 nm) was employed as the excitation source and fixed 1 cm away from the quartz container. The absorbency of the Reactive Brilliant Red (RBR; Fig. 2, the molecular structure of RBR) dye solution was tested by UV-vis spectrophotometer at the wavelength of 538 nm (the maximum absorbance wavelength of RBR dye solution). The Chemical Oxygen Demand (COD) of the RBR



**Fig. 2.** The molecular structure of RBR.

dye solution was also measured by COD standard method. For accumulating the separation of photo-generated electron–hole pairs, the voltage was applied between the  $\text{TiO}_2/\text{Ti}$  film electrode and the counter electrode (the sample served as anode, the counter electrode served as cathode).

Photocurrent of the coral structure  $\text{TiO}_2/\text{Ti}$  film electrode was tested in the experimental device, as shown in Fig. 1. Electrochemical workstation (CHI660C; Chenhua; China) was employed to provide the potential and measure the current. The photocurrent was measured in 100 mL  $\text{Na}_2\text{SO}_4$  solution (0.05 M/L). The other conditions were the same as the degradation experiments.

### 3. Results and discussion

#### 3.1. The morphology and crystal structure of the $\text{TiO}_2/\text{Ti}$ film electrodes

Fig. 3a is the surface morphology of the coral structure electrode, which shows that there are many irregular  $\text{TiO}_2$  nanorods (about 50 nm in diameter, varying lengths) on the surface of the sample and the surface of the sample looks like coral. Due to the inhomogeneous surface stress, the titanium matrix is corroded heterogeneously during the anodic oxidation, leading to coral structure surface [30–32]. Fig. 3b is the surface morphology of the nanotube  $\text{TiO}_2/\text{Ti}$  film electrode, the size of nanotubes is about 80 nm in diameter, 10 nm in wall thickness. The formation mechanism of nanotube had been reported by Gong et al. [26]. Fig. 3c is the surface morphology of the flat film  $\text{TiO}_2$  electrode, which shows that the surface is very flat and there are only a few micro-cracks on the surface. The presence of these micro-cracks is due to the dehydration of the gel contraction after drying treatment. The Bet-specific surface areas of nanotube, coral structure and flat  $\text{TiO}_2$  films were  $55 \text{ m}^2/\text{g}$ ,  $24 \text{ m}^2/\text{g}$  and  $1.4 \text{ m}^2/\text{g}$ . It is found that that the surface area of nanotube  $\text{TiO}_2/\text{Ti}$  film electrodes is larger than that of coral structure electrode due to that nanotube has both inner surface and external surface, but the nanorod has only external surface. However owing to its scraggly surface, the surface area of the coral structure  $\text{TiO}_2/\text{Ti}$  film electrodes is larger than that of flat one.

Sclafani et al. [33] report that the anatase phase  $\text{TiO}_2$  has a higher photocatalytic activity than that of rutile phase  $\text{TiO}_2$ . To obtain the anatase phase  $\text{TiO}_2$  on the electrodes surface the calcination temperature is chosen at  $500^\circ\text{C}$ . Fig. 4 shows the Raman spectroscopies of the three kinds of  $\text{TiO}_2$  film electrodes. It can be seen that the Raman spectroscopies of these  $\text{TiO}_2$  film electrodes are very similar. In the spectrum range from  $100 \text{ cm}^{-1}$  to  $800 \text{ cm}^{-1}$  there is one strong peak at  $143 \text{ cm}^{-1}$  and four weak peaks at  $198 \text{ cm}^{-1}$ ,  $395 \text{ cm}^{-1}$ ,  $515 \text{ cm}^{-1}$  and  $638 \text{ cm}^{-1}$ , respectively. This is the typical trait of anatase  $\text{TiO}_2$  [34,35]. The first Raman band at  $143 \text{ cm}^{-1}$  matches the position of the first Raman band ( $E_g$ ) of the  $\text{TiO}_2$  anatase phase, and the bandwidth is quite narrow which can be explained by the growth of nanometric anatase grains [36,37]. This suggests the formation of well crystallized anatase phase and these films have a similar anatase crystal size about 42 nm which was calculated by the method mentioned in the literature [37]. The Raman band at  $198 \text{ cm}^{-1}$ ,  $395 \text{ cm}^{-1}$ ,  $515 \text{ cm}^{-1}$  and  $638 \text{ cm}^{-1}$  match the  $E_g$ ,  $B_{1g}$ ,  $A_{1g}$  and  $E_g$  Raman band of the  $\text{TiO}_2$  anatase phase, respectively [36]. No signal associated to the rutile phase is detected.

#### 3.2. The absorbance of the $\text{TiO}_2$ film electrodes

The UV–vis absorption spectroscopy of  $\text{TiO}_2$  film electrodes is tested by UV–vis–near-infrared spectrophotometer with an integral ball, and the results are shown in Fig. 5. It can be seen that the coral structure  $\text{TiO}_2/\text{Ti}$  film not only has a strong UV absorption rate of about 87–93% but also has a strong visible light absorption rate of

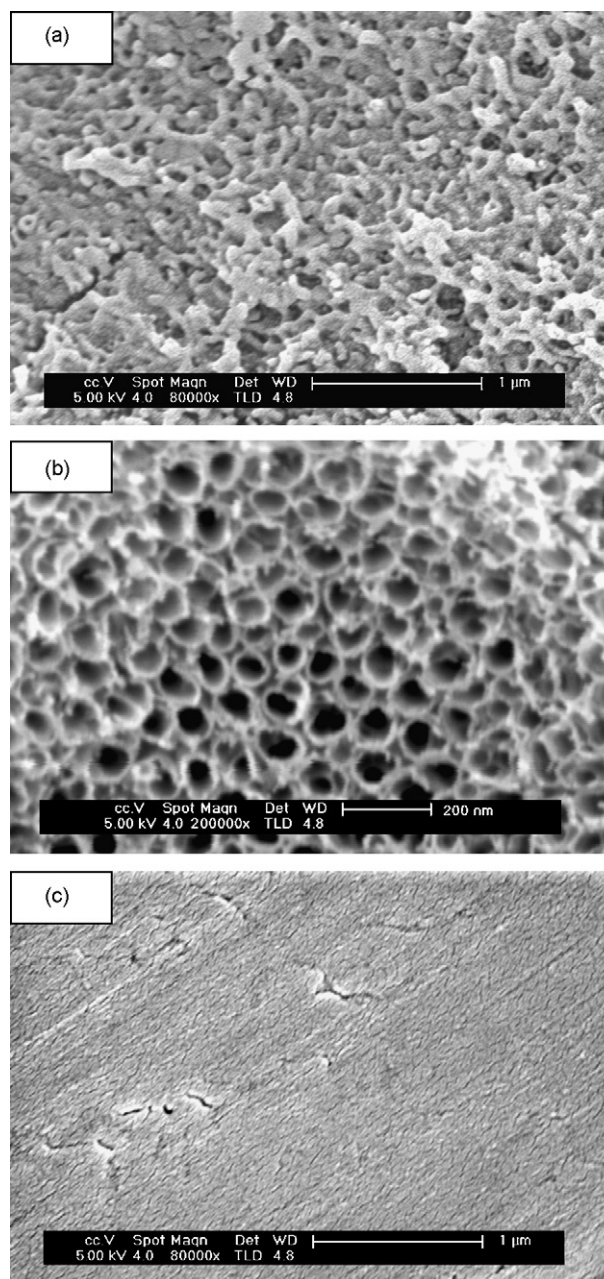


Fig. 3. SEM images of (a) the coral structure  $\text{TiO}_2/\text{Ti}$  film electrode surface; (b) the flat  $\text{TiO}_2$  film electrode surface; (c) the nanotube  $\text{TiO}_2/\text{Ti}$  film electrode surface.

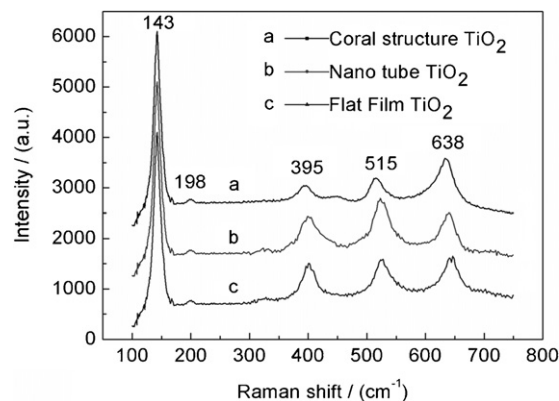
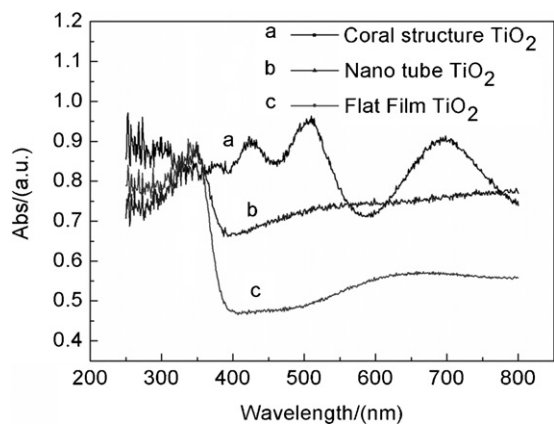


Fig. 4. Raman spectra of the coral structure, nanotube and flat  $\text{TiO}_2$  film electrodes.

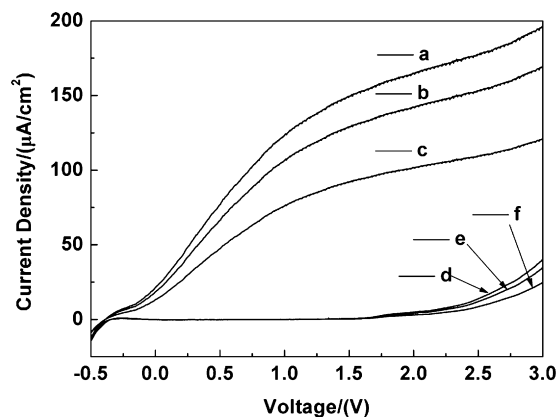


**Fig. 5.** UV-vis absorption spectra of the coral structure, nanotube and flat TiO<sub>2</sub> film electrodes.

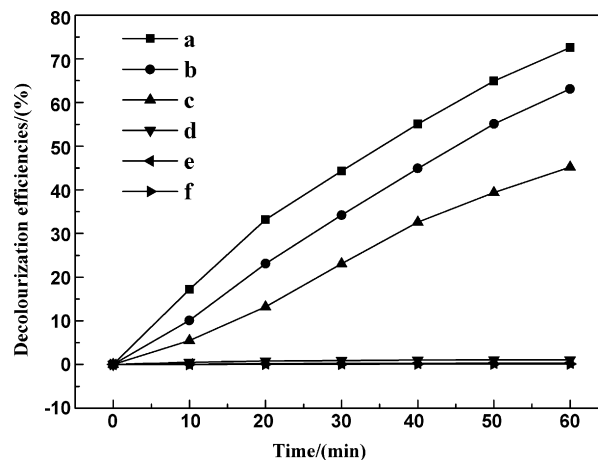
about 77–87%. This indicates that this coral structure demonstrates good light trapping performance. When light irradiates on the surface of this structure, which results in high light absorption rate. The nanotube TiO<sub>2</sub>/Ti film has a strong UV absorption rate of about 80–85% while has a low visible light absorption rate of about 70–75%, which indicates that the light trapping effect of nanotube is weaker than that of coral structure. The flat TiO<sub>2</sub> film has a strong UV absorption rate of about 75–85% but has a low visible light absorption rate of about 45–55%, which indicates that there is no effect of light trapping on flat TiO<sub>2</sub> film. The experimental results suggest that coral structure can enhance the rate of optical absorption and subsequently will result in the improvement of the PEC activity of the TiO<sub>2</sub> film by increasing the efficiency of optical utilization.

### 3.3. PEC experiment

The effect of applied potential on photocurrent density is shown in Fig. 6. It shows that, in the darkness, the current densities of these electrodes are very low when the potential between  $-0.3$  V and 2 V, and increase gradually when the potential is over 2 V, which is the typical characteristic of a semiconductor [38]. When the applied potential increases over 2 V, a large number of hydrogen bubbles emerging from the solution are observed. In the experiment subsequently the dark current density is increased dramatically, which indicates that the over-high applied potential stimulates the solution to be electrolyzed. Thus, the appropriate applied potential



**Fig. 6.** Photocurrents density vs. applied bias potential curves for (a) coral structure TiO<sub>2</sub>/Ti film electrode, (b) nanotube TiO<sub>2</sub>/Ti film electrode, (c) flat TiO<sub>2</sub> film electrode at illumination and (d) coral structure TiO<sub>2</sub>/Ti film electrode, (e) nanotube TiO<sub>2</sub>/Ti film electrode, and (f) flat TiO<sub>2</sub> film electrode in darkness.



**Fig. 7.** Decolorization efficiencies vs. time curves for (a) coral structure TiO<sub>2</sub>/Ti film electrode, (b) nanotube TiO<sub>2</sub>/Ti film electrode, (c) flat TiO<sub>2</sub> film electrode at illumination and (d) coral structure TiO<sub>2</sub>/Ti film electrode, (e) nanotube TiO<sub>2</sub>/Ti film electrode, and (f) flat TiO<sub>2</sub> film electrode in darkness.

should be about 2 V. Under UV illumination, the photocurrent densities of these electrodes are increased rapidly at the beginning and slow down gradually. This indicates that the photo-generated electron-hole pairs are well separated by applied potential, and the increasing voltage can improve the effect of separation. This phenomenon agrees well with the results reported by Ward and Bard [27]. The photocurrent density of coral structure TiO<sub>2</sub>/Ti film electrode is higher than those of nanotube and flat TiO<sub>2</sub> film electrodes at the same applied potential. When the applied potential is 2 V, the photocurrent density is about 160  $\mu\text{A}/\text{cm}^2$ , 140  $\mu\text{A}/\text{cm}^2$  and 100  $\mu\text{A}/\text{cm}^2$  for the coral structure, nanotube and flat TiO<sub>2</sub> film electrodes, respectively.

The PEC degradation of RBR experiments by coral structure, nanotube and flat TiO<sub>2</sub> film electrodes were conducted in the same condition. The concentration of RBR is 30 mg/L, and the applied potential is 2 V. The effect of structure on color removal efficiency of RBR as shown in Fig. 7 indicates that, in the darkness, the color removal efficiency of RBR is very low, whatever which electrode is used. This indicates that both electrolysis and adsorption are no contributions to color removal efficiency. Under UV illumination, the color removal efficiency of RBR rises as the time increases. In an hour, the color removal efficiency of RBR achieves 73%, 63% and 45% using coral structure, nanotube and flat TiO<sub>2</sub> film electrodes, respectively. The coral structure TiO<sub>2</sub>/Ti film electrode achieves the best color removal efficiency of RBR in the three electrodes. While the flat film TiO<sub>2</sub> electrode gets the worst color removal efficiency of RBR in the three electrodes. The effect of structure on COD removal efficiency of RBR is shown in Fig. 8. In an hour, the COD removal efficiency of RBR achieves 60%, 38% and 28% using coral structure, nanotube and flat TiO<sub>2</sub> film electrodes, respectively. The same conclusion can be drawn from the result of COD removal efficiency experiment that the PEC activity of coral structure TiO<sub>2</sub>/Ti film electrode is the highest in these three electrodes. Since the crystal structure and crystal size of these three electrodes are the same, this PEC activity difference can be ascribed to the surface morphology differences of these electrodes. The coral structure TiO<sub>2</sub>/Ti film electrode has a light trapping structure which may absorb more light than the flat TiO<sub>2</sub> film electrode in the same size of areas which the TiO<sub>2</sub> is deposited. The photoabsorbance test has proved this. High photoabsorbance means that the high photo-conversion efficiency. Besides, the coral structure and nanotube TiO<sub>2</sub>/Ti film electrodes have larger surface areas than that of the flat TiO<sub>2</sub> film electrode. It increases the chance of a RBR molecule to meet a photo-generating

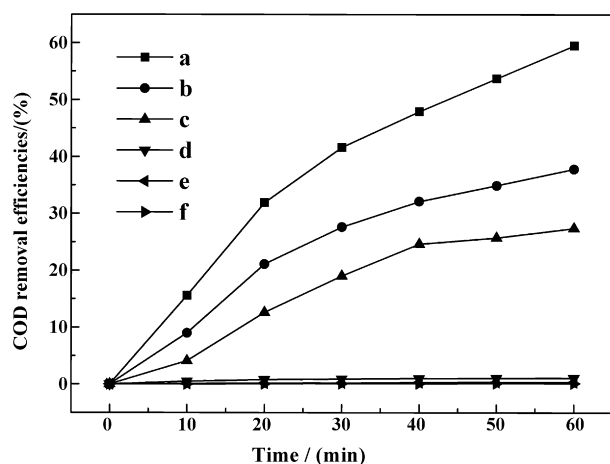


Fig. 8. COD removal efficiencies vs. time curves for (a) coral structure  $\text{TiO}_2/\text{Ti}$  film electrode, (b) nanotube  $\text{TiO}_2/\text{Ti}$  film electrode, (c) flat  $\text{TiO}_2$  film electrode at illumination and (d) coral structure  $\text{TiO}_2/\text{Ti}$  film electrode, (e) nanotube  $\text{TiO}_2/\text{Ti}$  film electrode, and (f) flat  $\text{TiO}_2$  film electrode in darkness.

hole on the electrode surface. Although the surface area of nanotube  $\text{TiO}_2/\text{Ti}$  film electrode is larger than that of the coral structure  $\text{TiO}_2/\text{Ti}$  film electrode, the color and COD removal efficiencies of RBR of nanotube  $\text{TiO}_2/\text{Ti}$  film electrode are less than that of the coral structure  $\text{TiO}_2/\text{Ti}$  film electrode. The surface morphology of coral structure  $\text{TiO}_2/\text{Ti}$  film electrode is an open architecture as is opposed to that of the nanotube one which is a blind pore structure, as shown in Fig. 2b. The mass transfer is testified to be much easier for an open architecture than for a blind pore structure [39]. Excellent mass transfer is supposed not only to accelerate the reaction between RBR molecules and the photo-generating holes but also to reduce the recombination of electrons with holes. Subsequently, it is expected that the utilization rate of photo-generating electrons and holes is to be improved resulting in the increasing of PEC activated.

#### 4. Conclusion

In this study a novel coral structure  $\text{TiO}_2/\text{Ti}$  film electrode was prepared by anodic oxidation technique on the titanium matrix. The crystal structure of these  $\text{TiO}_2$  film electrodes used for PEC experiment is anatase. The Bet-specific surface areas of nanotube, coral structure and flat  $\text{TiO}_2$  films were  $55 \text{ m}^2/\text{g}$ ,  $24 \text{ m}^2/\text{g}$  and  $1.4 \text{ m}^2/\text{g}$ . The absorbance is 87–93%, 80–85% and 75–85% in the UV light region and 77–87%, 70–75% and 45–55% in the visible light region for coral structure, nanotube and flat  $\text{TiO}_2$  film electrodes, respectively. The photocurrent densities of these three kinds of electrodes are increased by the increase of applied potential. At the application potential of 2 V, the photocurrent density is about  $160 \mu\text{A}/\text{cm}^2$ ,  $140 \mu\text{A}/\text{cm}^2$  and  $100 \mu\text{A}/\text{cm}^2$  for the coral structure, nanotube and flat  $\text{TiO}_2$  film electrodes, respectively. The color removal efficiency of RBR, in an hour, achieves to 73%, 63% and 45% when using coral structure, nanotube and flat  $\text{TiO}_2$  film electrodes, respectively. Although the surface area of coral structure  $\text{TiO}_2/\text{Ti}$  film electrode is less than that of nanotube  $\text{TiO}_2/\text{Ti}$  film electrode, the color and COD removal efficiencies of coral structure  $\text{TiO}_2/\text{Ti}$  film electrode are 16%, 58% higher than these of nanotube  $\text{TiO}_2/\text{Ti}$  film electrodes, respectively. The improvements of photocurrent density and the color removal efficiency of coral structure  $\text{TiO}_2/\text{Ti}$  film electrode are ascribed to increase of light absorbance caused by light trapping effect and to decrease of electron-hole pair recombination owing to the better mass transmission through this kind of open architecture.

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